

# HYTORC

## TORQUE VALUES/FT. LBS. PTFE COATED B-7M (Teflon)

BOLT DIAMETER	NUT SIZE	40%	50%	60%	70%	80%	90%	100%
<b>105,000 PSI YIELD</b>								
1/2	7/8"	25	31	37	43	50	56	62
5/8	1-1/16"	50	62	74	87	99	112	124
3/4	1-1/4"	89	111	133	155	178	200	222
7/8	1-7/16"	143	179	214	250	286	321	357
1	1-5/8"	214	268	322	375	429	482	536
1-1/8	1-13/16"	314	393	471	550	628	707	785
1-1/4	2"	441	551	661	771	882	992	1102
1-3/8	2-3/16"	598	748	897	1047	1196	1346	1495
1-1/2	2-3/8"	788	986	1183	1380	1577	1774	1971
1-5/8	2-9/16"	1016	1270	1523	1777	2031	2285	2539
1-3/4	2-3/4"	1282	1603	1924	2244	2565	2885	3206
1-7/8	2-15/16"	1592	1991	2389	2787	3185	3583	3981
2	3-1/8"	1949	2436	2923	3410	3898	4385	4872
2-1/4	3-1/2"	2813	3517	4220	4923	5626	6330	7033
2-1/2	3-7/8"	3902	4877	5852	6828	7803	8779	9754
<b>95,000 PSI YIELD</b>								
2.3/4	4-1/4"	4741	5926	7111	8296	9482	10667	11852
3	4-5/8"	6620	7751	9301	10851	12401	13951	15501
3-1/4	5"	7933	9916	11899	13882	15866	17849	19832
3-1/2	5-3/8"	9961	12451	14941	17431	19922	22412	24902
3-3/4	5-3/4"	12308	15385	18462	21539	24616	27693	30770
4	6-1/8"	14998	18747	22496	26246	29995	33745	37494
<b>75,000 PSI YIELD</b>								
4-1/4	6-1/2"	14216	17771	21325	24879	28433	31987	35541
4-1/2	6-7/8"	16988	21235	25481	29728	33975	38222	42469
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